



Vacuum
echnology
Laboratory



Center for the **A**dvancement of **N**atural **D**iscoveries using **L**ight **E**mission

Ultrafast Beams and Applications
Armenia

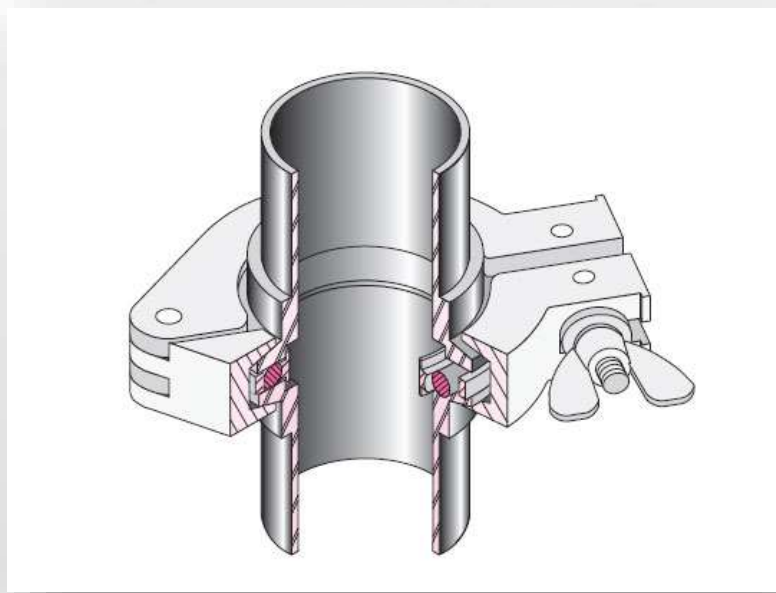
17-23 June 2024, CANDLE, Armenia

Simulation and Experimental Analysis of the ConFlat-type Flange Joints Under High-Temperature Gradients

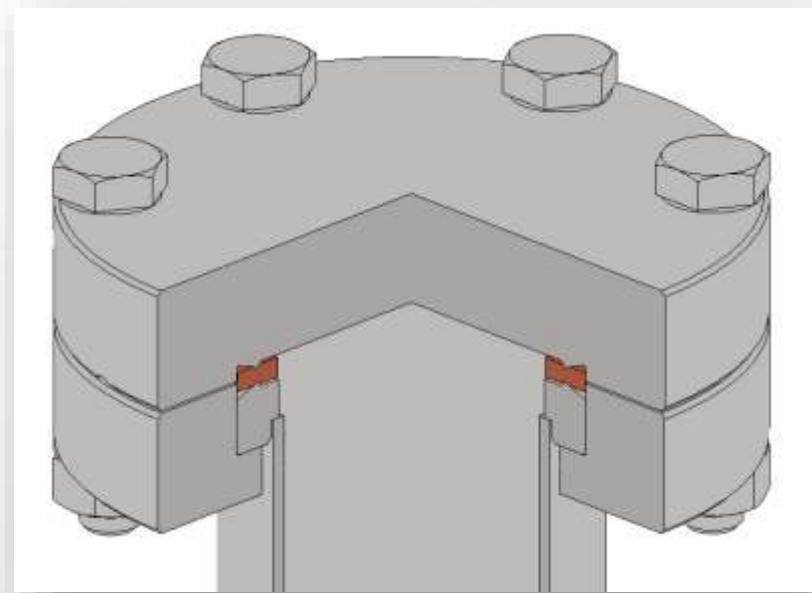
*The research was supported by the Higher Education and Science Committee of MESCS RA
MESCS RA (Research project № 23AA-2D019)*

Ph.D. Student, Albert Davtyan

Flanges in Accelerator Technology

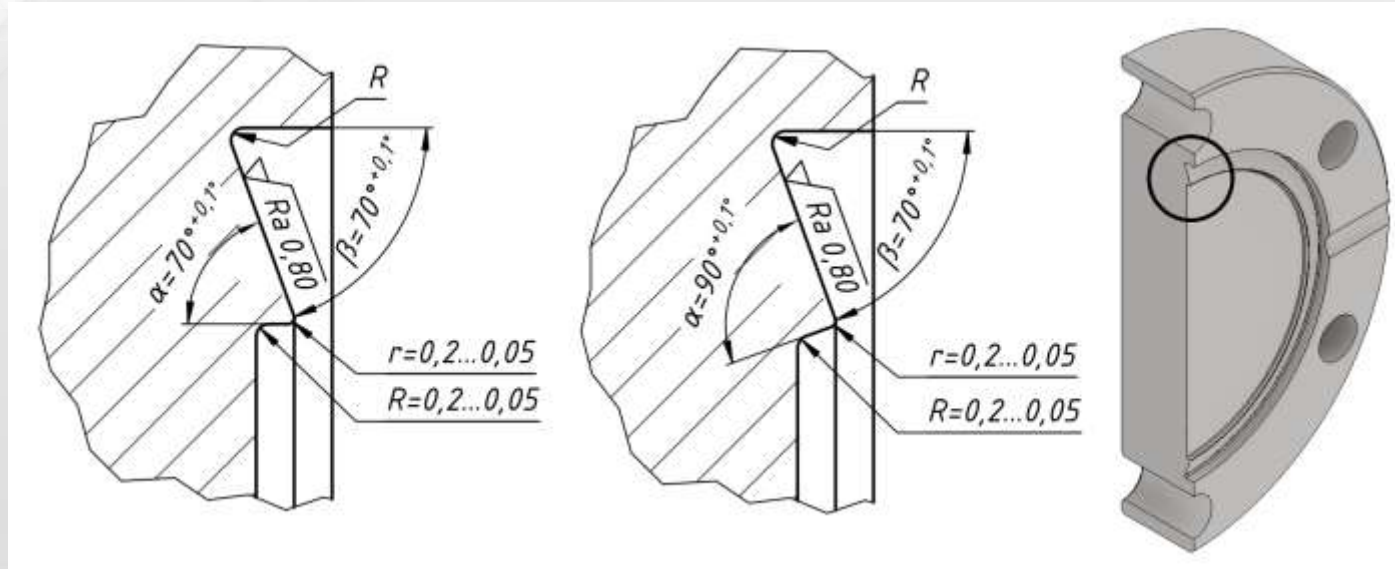


KF (QF) Flange



ConFlat-type (CF) Flange

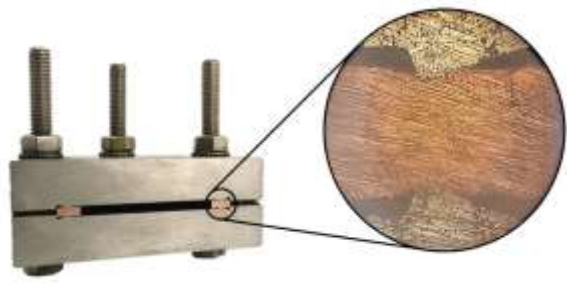
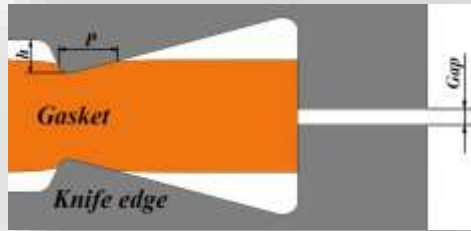
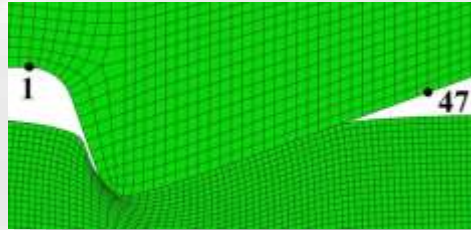
UHV ConFlat-type Flanges



Wheeler's model

CERN's model

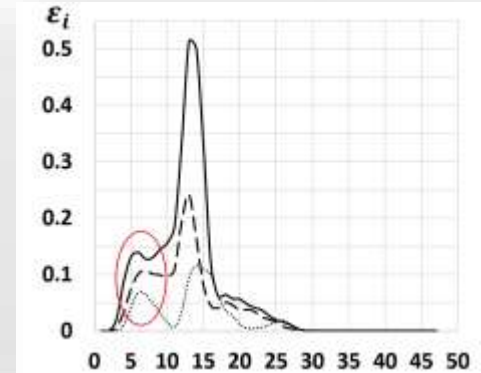
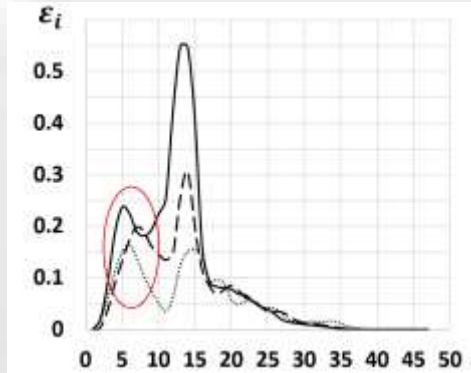
Two Widely Used Models



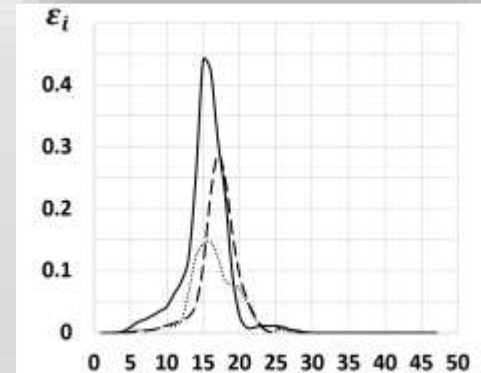
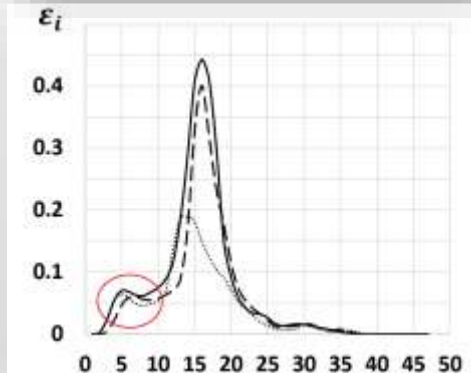
Knife edge tip radiuses:

— 0,05 mm - - - 0,1 mm 0,2 mm

Wheeler's model

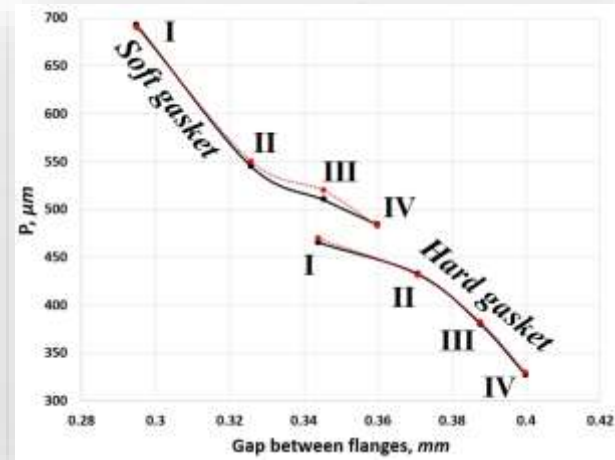
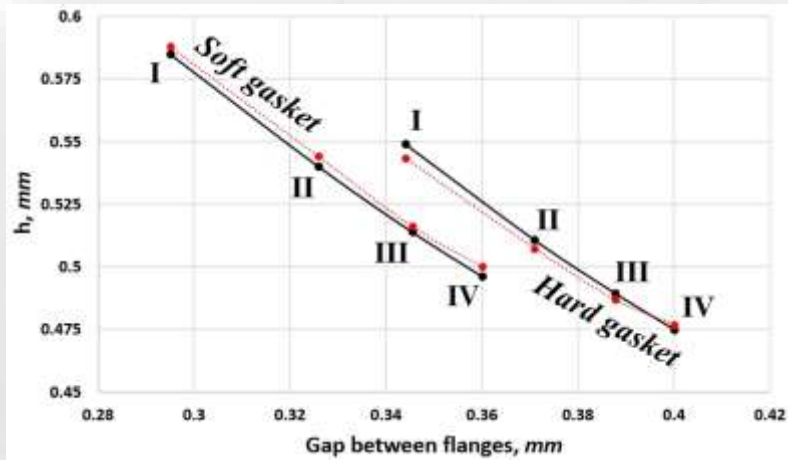


CERN's model



$\frac{1}{4}$ Hard Gasket

Soft Gasket

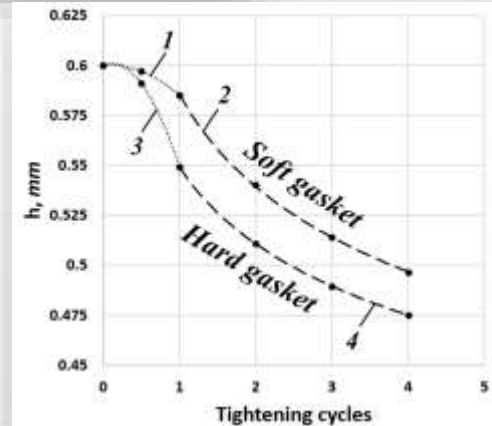


—●— Experimental Data
 - - - - - Simulation Data

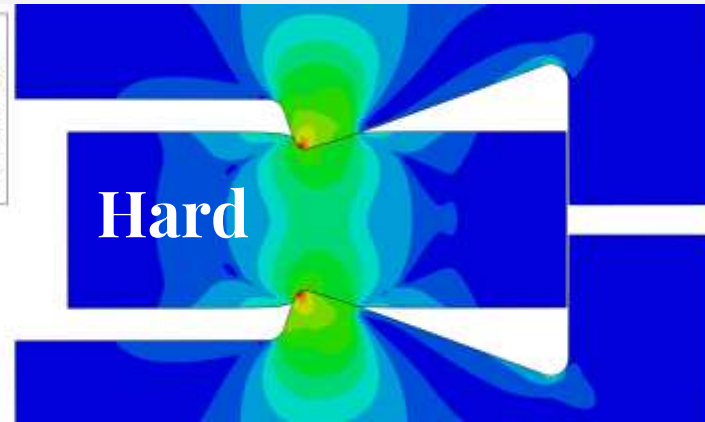
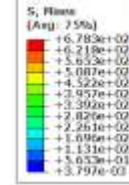
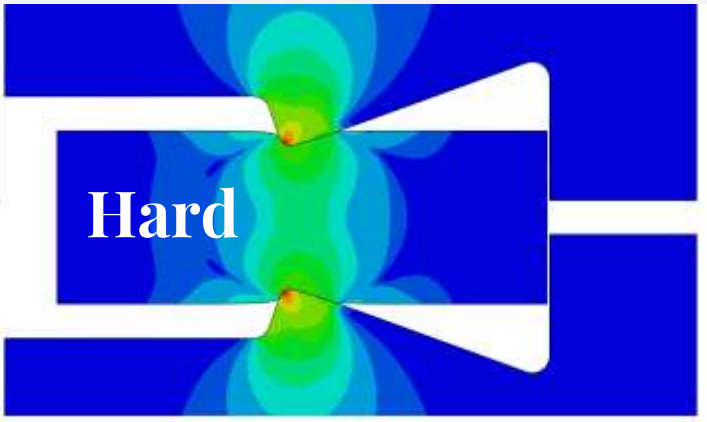
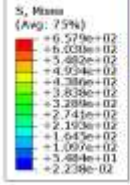
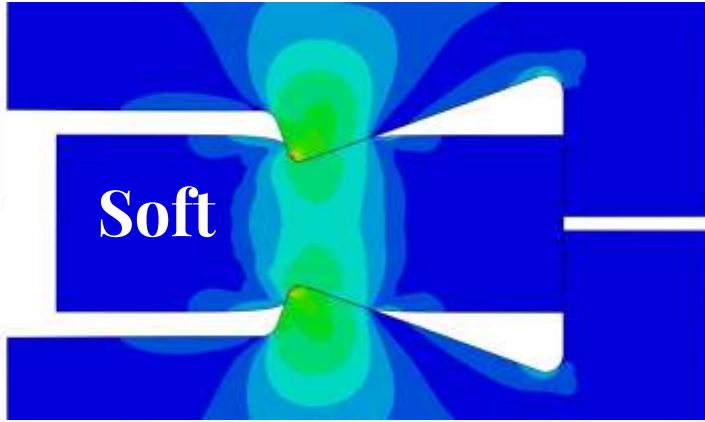
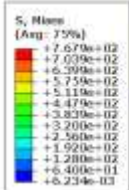
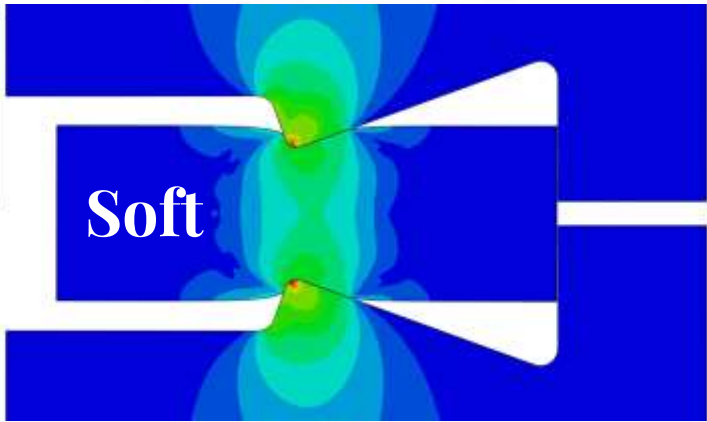
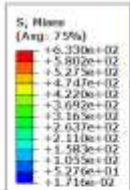
The Empirical Functions Obtained:

$$h_S = \begin{cases} -0,018x_{c.n.}^2 + 0,003x_{c.n.} + 0,6 \text{ [mm]}, & 0 \leq x_{c.n.} \leq 1 \\ 0,585x_{c.n.}^{-0,119} \text{ [mm]}, & x_{c.n.} \geq 1 \end{cases}, \quad (1)$$

$$h_H = \begin{cases} -0,066x_{c.n.}^2 + 0,015x_{c.n.} + 0,6 \text{ [mm]}, & 0 \leq x_{c.n.} \leq 1 \\ 0,549x_{c.n.}^{-0,104} \text{ [mm]}, & x_{c.n.} \geq 1 \end{cases}, \quad (2)$$



Simulations



20°C

300°C

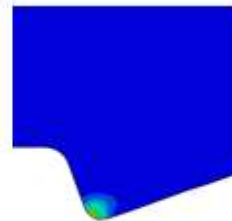
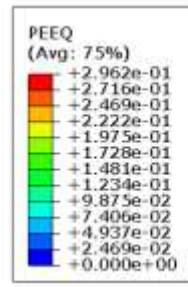
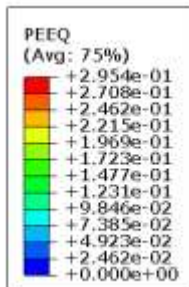
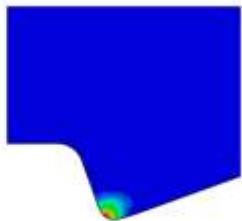
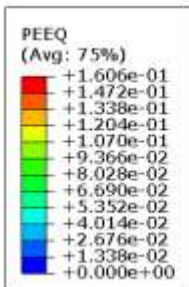
Simulations

Sealed

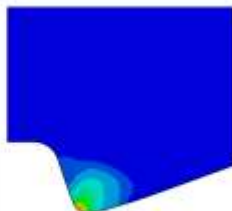
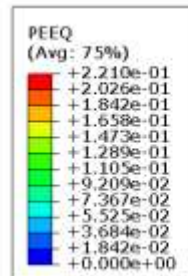
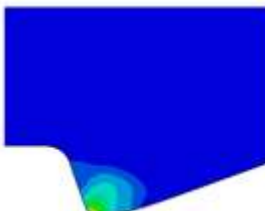
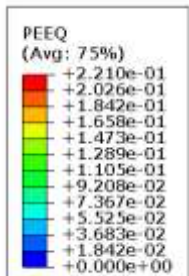
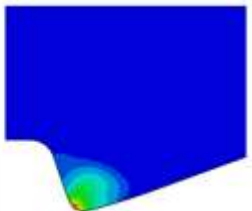
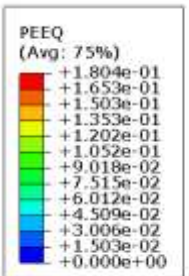
Heated

Cooled

Soft Gasket



Hard Gasket

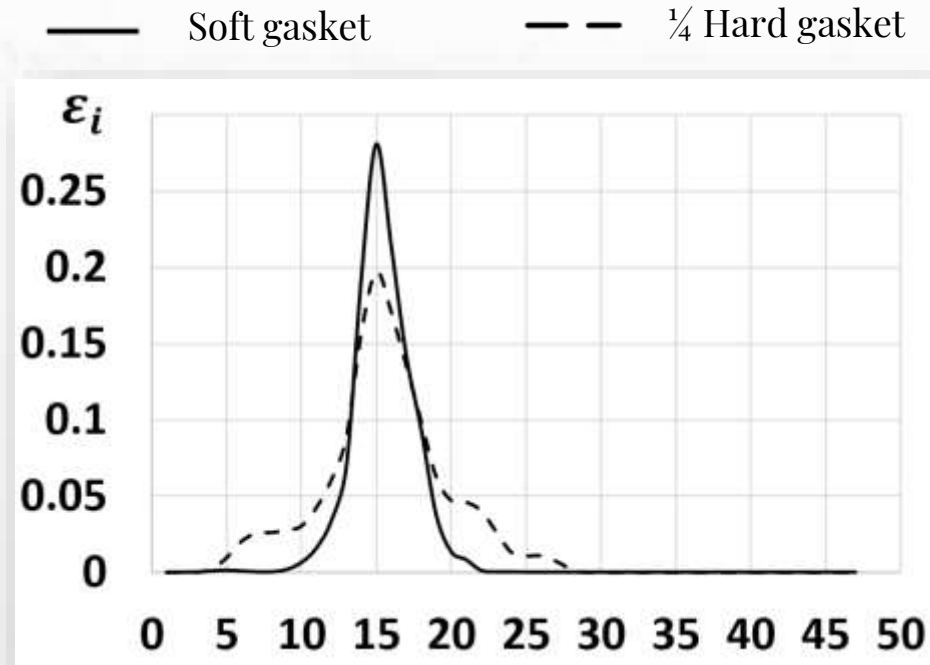


20°C

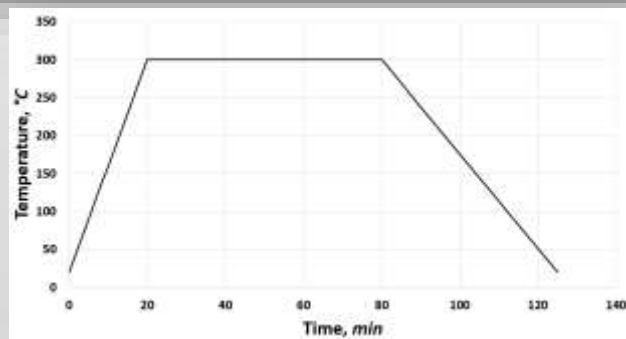
300°C

20°C

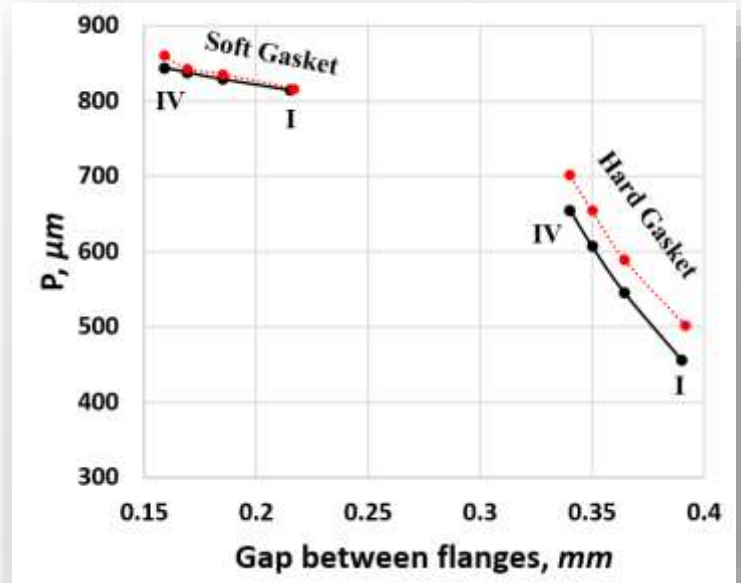
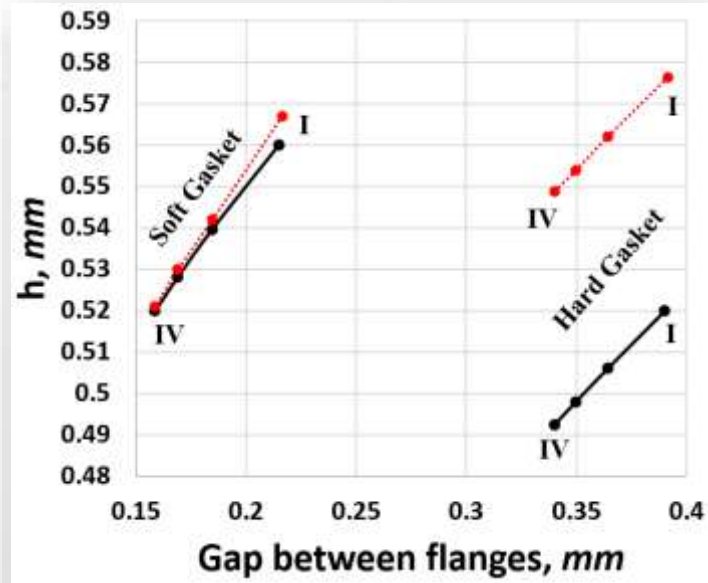
Plastic strain distribution at 300°C



Experiments



Measurements & Data Analysis



- Experimental Data
- ...◆... Simulation Data

$h_S = 0,56x_{c.n.}^{-0,053} [mm], x_{c.n.} \geq 1, t = 300^\circ\text{C}$
 $h_H = ?, t = 300^\circ\text{C}$

Future Activities

- Trying to solve data inaccuracies in the case of hard gasket
- Obtain approximate functions for the h parameter for not only room temperature and 300°C cases but for any temperature values (adding temperature coefficient)
- Conducting experiments of vacuum pumping and measurements with simultaneous temperature increases to investigate the grade of vacuum tightness loss
- Advancement of our technical recommendations for CF flanges used in the temperature gradient conditions
- Finishing our developed CANDLE design flanges taking into account obtained data of CF flanges in high-temperature gradients



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THANKS!

